

DARK BROWN SUGAR

Revision Date: December 2021
Revision Number: 21

Specification Number: BS-03
Group Counter: 1

PHYSICAL ANALYSIS

Color	(HUNTER) (L*)	70 - 85 40 - 58	See Notes Effective April 1, 2022
Sediment	(DSC)	#32 COARSE	(Max)
Sucrose %	(Wet Basis)	88 - 95	See Notes
Invert %	(Dry Basis)	5	(Max)
Moisture %		1.5 - 4.0	See Notes

MICROBIOLOGICAL ANALYSIS

Yeasts	250 cfu/g max
Molds	250 cfu/g max
Total Plate Count	2000 cfu/g max
E. Coli	absent in 10 grams
Coliforms	5 cfu/g max
Salmonella	absent in 25 grams

NOTES

For Buffalo, Cleveland and Okeelanta produced Dark Brown Sugar, the following specifications apply:

Sucrose % (POL)	88 - 96
Moisture%	1.0 - 4.0

For Buffalo and Cleveland produced Dark Brown Sugar, the following color specifications apply:

Color (ICUMSA)	7,000 - 11,000	(Cleveland) Until March 31, 2022
Color L Value (L*a*b)	36.0 - 48.5	(Buffalo) Until March 31, 2022

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