



Sevioli Foods
601 Brook Street, Garden City, NY 11530
Tel.: 516-222-6220
FAX: 516-222-0534

Product Specification Sheet

PRODUCT NAME: BEEF RAVIOLI

SEVIROLI ITEM CODE: 73218

I: PRODUCT DESCRIPTION: IQF (Individually Quick Frozen), PRE-COOKED, MEDIUM SQUARE, BEEF FILLED RAVIOLI.

APPEARANCE:

1. **Dough Color:**
 - a) **Uncooked** - Creamy Pale Yellow
 - b) **Cooked** - Creamy Pale Yellow
2. **Filling Color:** Reddish brown
3. **Flavor (Cooked):**
 - a) **Pasta** - Made with pasteurized eggs, clean pasta flavor, with no off flavors.
 - b) **Filling** - A rich blend of Beef, Ricotta, & Imported Romano cheese in Seasoned Tomato Sauce and select spices.
4. **Texture (Cooked):**
 - a) **Pasta** - "Al Dente", tender to the bite, but firm
 - b) **Filling** - Tender & juicy
5. **Size (LxWxH):** 1 7/8 x 1 7/8 x 1/2 +/- 1/16 (in)
6. **Weight:** 14.5 g +/-0.5
7. **Filling/Pasta Ratio (%):** 40%:60 % at Raw wt.
8. **Piece count/lb.:** 30-32
9. **Defects:** Any defects are not to materially detract from the overall appearance or edibility of the product.

A. CRITICAL

1. **FOREIGN OBJECT** - To include discoloration/black marks associated with grease, belt rub and dirt.
2. **WRONG COMPONENT OR INGREDIENT**
3. **MISSING COMPONENT OR INGREDIENT**
4. **MISSING OR INCORRECT PRODUCTION CODE**
5. **STRONG OFF FLAVOR/ODOR NOTES**

MAXIMUM ALLOWABLE TOLERANCE - 0%

B. QUALITY DEVIATIONS

To be evaluated upon reconstitution.

1. **Tear/Holes** - Ravioli with filling exposed
2. **Unfilled** - No filling or lack of sufficient
3. **Unsealed Edges** - Where filling is exposed
4. **Broken Pieces** - Broken corners with filling exposed
5. **Misshapen/Distorted** - Obviously deformed ravioli

MAXIMUM ALLOWABLE TOLERANCE - 10%

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10. MICROBIOLOGICAL STANDARDS:

TPC	100,000/gm
COLIFORMS	1,000/gm
YEAST/ MOLD	1,000/gm
E.COLI	<10

11. DATE STAMP DE-CODING INFORMATION

Per Customer Choices:

11a. Every Package will be coded as follows (*note all in **bold**):

Sell By Date*: mm/dd/yy

Julian Mfg. Date: **5 digit code** noting Year of Production,

Julian Date and the time of packing the product**

Example:

PACKAGE CODE

Sell By 042911= (Apr. 29, 2011)

0119F = (2010, April 29 11:01 a.m. - 12:00 p.m.)

BOX CODE

Sell By 042911

11b. Julian Mfg. Date: **5 digit code** noting Year of Production, and the time of packing the product**

Example: **PACKAGE CODE & BOX CODE- 0119F** =(2010, April 29 11:01 a.m.- 12:00 p.m.)

****Alpha Period Codes represents hourly time of packing:**

A	7:01 a.m. – 8:00 a.m.	K	4:01 p.m. – 5:00 p.m.	T	1:01 a.m. – 2:00 a.m.
B	8:01 a.m. – 9:00 a.m.	L	5:01 p.m. – 6:00 p.m.	U	2:01 a.m. – 3:00 a.m.
C	9:01 a.m. – 10:00 a.m.	M	6:01 p.m. – 7:00 p.m.	V	3:01 a.m. – 4:00 a.m.
D	10:01 a.m. – 11:00 a.m.	N	7:01 p.m. – 8:00 p.m.	W	4:01 a.m. – 5:00 a.m.
F	11:01 a.m. – 12:00 p.m.	O	8:01 p.m. – 9:00 p.m.	X	5:01 a.m. – 6:00 a.m.
G	12:01 p.m. – 1:00 p.m.	P	9:01 p.m. – 10:00 p.m.	Y	6:01 a.m. – 7:00 a.m.
H	1:01 p.m. – 2:00 p.m.	Q	10:01 p.m. – 11:00 p.m.	Do not use the letter “E”. It is used for coding economy packs.	
I	2:01 p.m. – 3:00 p.m.	R	11:01 p.m. – 12:00 p.m.		
J	3:01 p.m. – 4:00 p.m.	S	12:01 a.m. – 1:00 p.m.		

12. Packaging Description:

a) Box Type = Sev 10

b) Case Pack = 2/5 lb.

c) Box dimension (ID) = 12.875L X 9.625W X 6

d) Box volume inner dimension (cube) = .43

e) Box dimension (OD) = 13.25L X 10.00W X 6.75H

f) Box volume outer dimension (cube) = 0.52

g) Pallet Ti Hi = 14 x 6 = 84

h) Case Pack Net Wt. = 10 lbs.

i) Case Pack Gross Wt.= 11 lbs.

13. SHELF LIFE - Under a storage temperature of ≤ 15°F, this product has a 12-month shelf life.

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X:\SEVIROLI\SEV 73218 - RCP 1204-69 PC - Medium Square Beef Ravioli SPEC - 07.15.14.docx

Date Issued: 07/15/14

Supersedes: 10/14/13

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Page 2 of 3



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Beef Ravioli (Medium Square)

Product Description: **Sevioli**
 Item #: 73218 (10 lbs)
 PC, IQF (Individually Quick Frozen)

INGREDIENTS: DOUGH MIXTURE: Enriched Semolina Flour (Semolina Flour [Niacin, Ferrous Sulfate, Thiamine Mononitrate, Riboflavin, Folic Acid]), Water, Pasteurized Whole Eggs, Beta Carotene. **FILLING:** Cooked Beef (Beef, Water, Semolina Flour [Niacin, Ferrous Sulfate, Thiamine Mononitrate, Riboflavin, Folic Acid], Non Fat Dry Milk, Corn Syrup Solids, Salt, Dextrose, Spices, Garlic Powder, Sodium Erythorbate, Sodium Nitrite, Silicone Dioxide [as anticaking agent]), Parmesan Cheese (Part Skim Milk, Cheese Culture, Salt, Enzymes), Seasoned Tomatoes (Tomatoes, Olive Oil, Sunflower Oil, Flavoring, Garlic, Spices), Ricotta Cheese (Whole Milk, Cream, Skim Milk, Vinegar, Salt, Stabilizers), Salt, Spices.

CONTAINS: WHEAT, MILK, EGGS

FOR FOOD SAFETY, FOLLOW HEATING INSTRUCTIONS. NOTE: HEATING EQUIPMENT MAY VARY AND HEAT TIME MAY REQUIRE ADJUSTING.

HEATING INSTRUCTIONS: Bring 4 qts. of water to a boil, add 1 tbsp. of salt for every pound. Add frozen ravioli to boiling water, reduce heat to low simmer, stir gently. Heat uncovered for approximately 3-5 minutes, until ravioli float or to desired tenderness. Heat until reaching a minimum internal temperature of 160°F for at least 15 seconds. Drain well and serve.

Nutrition Facts	
Serving Size 7 pieces (136g)	
Servings Per Container About 33	
Amount Per Serving	
Calories 290	Calories from Fat 60
% Daily Value*	
Total Fat 7g	11%
Saturated Fat 3.5g	18%
Trans Fat 0g	
Cholesterol 35mg	12%
Sodium 250mg	10%
Total Carbohydrate 40g	13%
Dietary Fiber 2g	8%
Sugars 2g	
Protein 14g	
Vitamin A 6%	• Vitamin C 2%
Calcium 10%	• Iron 15%
*Percent Daily Values are based on a 2,000 calorie diet. Your daily values may be higher or lower depending on your calorie needs.	
	Calories: 2,000 2,500
Total Fat	Less than 65g 80g
Saturated Fat	Less than 20g 25g
Cholesterol	Less than 300mg 300mg
Sodium	Less than 2,400mg 2,400mg
Total Carbohydrate	300g 375g
Dietary Fiber	25g 30g
Calories per gram:	
Fat 9 • Carbohydrate 4 • Protein 4	

Prepared by: _____

Verified by: _____

Reviewed by: _____

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Page 3 of 3