



Seviroli Foods
601 Brook Street, Garden City, NY 11530
Tel.: 516-222-6220
FAX: 516-222-0534

Product Specification Sheet

PRODUCT NAME: PASTA SHEET

SEVIROLI ITEM CODE: 01298

COUNTRY OF ORIGIN: USA

I: PRODUCT DESCRIPTION: Pre-cooked,
Semolina Flour Pasta Sheets

APPEARANCE:

1. Dough Color:

- a) **Uncooked** - Very light yellow undertones
- b) **Cooked** - Very light yellow undertones, smooth and non-glossy

2. Flavor (Cooked): Clean pasta flavor with no off flavors.

3. Texture (Cooked): "Al Dente", tender to the bite, but firm.

4. Size: 11" (+/- ½")L x 8.75" (+/- ½")W, 1.3 mm-2.0 mm Thickness

5. Weight: approximately 4.0 oz./sheet

6. Piece count/lb.: approximately 4 sheets/lb.

7. Defects: Any defects are not to materially detract from the overall appearance or edibility of the product.

A. CRITICAL

- 1) FOREIGN OBJECT - To include discoloration/black marks associated with grease, belt rub and dirt.
- 2) WRONG COMPONENT OR INGREDIENT
- 3) MISSING COMPONENT OR INGREDIENT
- 4) STRONG OFF FLAVOR/ODOR NOTES
- 5) MISSING OR INCORRECT PRODUCTION CODE

MAXIMUM ALLOWABLE TOLERANCE - 0%

B. QUALITY DEVIATIONS

- 6) TORN/BROKEN PASTA

MAXIMUM ALLOWABLE TOLERANCE - 10%

8. Microbiological Standards:

TPC	1,000,000/gm
COLIFORMS	2,000/gm
YEAST/ MOLD	5,000/gm
E.COLI	<10

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9. DATE STAMP DE-CODING INFORMATION

Per Customer Choices:

9a. Every Package will be coded as follows (*note all in **bold**):

Julian Mfg. Date: **5 digit code** noting Year of Production,
 Julian Date and the time of packing the product**

Example:

PACKAGE CODE **0119F** = (2010, April 29 11:01 a.m. - 12:00 p.m.)
BOX CODE **Manufactured 042911**

9b. Julian Mfg. Date: **5 digit code** noting Year of Production, and the
 time of packing the product**

Example: **PACKAGE CODE & BOX CODE- 0119F** = (2010, April 29 11:01
 a.m.- 12:00 p.m.)

****Alpha Period Codes represents hourly time of packing:**

A	7:01 a.m. – 8:00 a.m.	K	4:01 p.m. – 5:00 p.m.	T	1:01 a.m. – 2:00 a.m.
B	8:01 a.m. – 9:00 a.m.	L	5:01 p.m. – 6:00 p.m.	U	2:01 a.m. – 3:00 a.m.
C	9:01 a.m. – 10:00 a.m.	M	6:01 p.m. – 7:00 p.m.	V	3:01 a.m. – 4:00 a.m.
D	10:01 a.m. – 11:00 a.m.	N	7:01 p.m. – 8:00 p.m.	W	4:01 a.m. – 5:00 a.m.
F	11:01 a.m. – 12:00 p.m.	O	8:01 p.m. – 9:00 p.m.	X	5:01 a.m. – 6:00 a.m.
G	12:01 p.m. – 1:00 p.m.	P	9:01 p.m. – 10:00 p.m.	Y	6:01 a.m. – 7:00 a.m.
H	1:01 p.m. – 2:00 p.m.	Q	10:01 p.m. – 11:00 p.m.	Do not use the letter “E”.	
I	2:01 p.m. – 3:00 p.m.	R	11:01 p.m. – 12:00 p.m.		
J	3:01 p.m. – 4:00 p.m.	S	12:01 a.m. – 1:00 p.m.		

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10. Packaging Description:

- a) Box Type = BLAG102C
- b) Case Pack = 10 lb. (40 sheets)
- c) Box dimension (ID) = 12.000L X 9.563W X 3.875H
- d) Box volume inner dimension (cube) = .257
- e) Box dimension (OD) = 12.306L X 9.869W X 4.250H
- f) Box volume outer dimension (cube) = 0.299
- g) Pallet Ti Hi = 14 x 7 = 98
- h) Case Pack Net Wt. = 10 lbs.
- i) Case Pack Gross Wt.= 11 lbs.

11. SHELF LIFE - Under a storage temperature of $\leq 15^{\circ}\text{F}$, this product has a 12-month shelf life.

12. BE/GMO Status: Does not contain Bioengineered ingredients.

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PASTA SHEETS

PRODUCT DESCRIPTION:

Item #: 01298 (10 lbs)
PC, FROZEN

INGREDIENTS: Enriched Semolina Flour (Semolina Flour [Niacin, Ferrous Sulfate, Thiamine Mononitrate, Riboflavin, Folic Acid]), Water, Pasteurized Whole Eggs.

CONTAINS: WHEAT, EGGS, MAY CONTAIN TRACES OF MILK

FOR FOOD SAFETY, FOLLOW COOKING INSTRUCTIONS. NOTE: COOKING EQUIPMENT MAY VARY AND COOK TIME MAY REQUIRE ADJUSTING.

COOKING INSTRUCTIONS:

No need to defrost pasta sheets before using.

For a typical 4-layer Lasagna.

Place frozen pasta sheets in oven safe dish, layer with your favorite sauce and cheese. Cover dish with aluminum foil.

Place covered dish in oven and cook as follows:

Conventional oven 350°F (177°C) for 45 minutes.

Convection oven 350°F (177°C) for 35 minutes

Cooking time and temperature will vary depending on how many layers are made.

To Defrost (if desired): Thaw frozen lasagna sheets under refrigerated conditions where the temperature is maintained at ≤40°F. Keep unused portion refrigerated no longer than 7 days.

Follow cooking instructions stated above.

FOR FOOD SAFETY, COOK UNTIL REACHING A MINIMUM INTERNAL TEMPERATURE OF 165°F FOR AT LEAST 15 SECONDS

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Nutrition Facts

About 38 - 40 servings per
container

Serving size 1 Sheet(113g)

Amount per serving

Calories **230**

% Daily Value*

Total Fat 2g **2%**

Saturated Fat 0g **0%**

Trans Fat 0g

Cholesterol 45mg **14%**

Sodium 15mg **1%**

Total Carbohydrate 42g **15%**

Dietary Fiber 2g **8%**

Total Sugars 0g

Includes 0g Added Sugars **0%**

Protein 9g

Vitamin D 0mcg **0%**

Calcium 19mg **2%**

Iron 1mg **6%**

Potassium 124mg **2%**

*The % Daily Value tells you how much a nutrient in a
serving of food contributes to a daily diet. 2,000 calories a
day is used for general nutrition advice.

Prepared by: _____

Verified by: _____

Reviewed by: _____

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