



Sevirolì Foods
601 Brook Street, Garden City, NY 11530
Tel.: 516-222-6220
FAX: 516-222-0534

Product Specification Sheet

PRODUCT NAME: LARGE ROUND CHEESE RAVIOLI

ITEM CODE NUMBER: 73132

COUNTRY OF ORIGIN: USA

I: PRODUCT DESCRIPTION: IQF (Individually Quick Frozen), PRE-COOKED,

A Durum Semolina flour dough molded in a Large Round ravioli shape and filled with a Ricotta and Romano cheese blend.

APPEARANCE:

1. Dough Color:

- a) **Uncooked** - Very light yellow undertones
- b) **Cooked** - Very light yellow undertones, smooth and non-glossy

2. Filling Color: Creamy white with flecks of green

3. Flavor (Cooked):

- a) **Pasta** - Made with pasteurized eggs, clean pasta flavor, with no off flavors.
- b) **Filling** - A blend of ricotta and romano cheeses with select spices.

4. Texture (Cooked):

- a) **Pasta** - "Al Dente", tender to the bite, but firm
- b) **Filling** - Soft and slightly moist in unfrozen state

5. Size (Diameter x Thickness): 2.75" x 1/2" (+/- 1/4")

6. Weight: 38 +/- 2 grams/ piece

7. Filling/Pasta Ratio (%): 60%:40% +/- 2% at Raw wt.

8. Piece count/lb.: 12 - 14

9. Defects: Any defects are not to materially detract from the overall appearance or edibility of the product.

A. CRITICAL

- 1. **FOREIGN OBJECT** - To include discoloration/black marks associated with grease, belt rub and dirt.
- 2. **WRONG COMPONENT OR INGREDIENT**
- 3. **MISSING COMPONENT OR INGREDIENT**
- 4. **MISSING OR INCORRECT PRODUCTION CODE**
- 5. **STRONG OFF FLAVOR/ODOR NOTES**

MAXIMUM ALLOWABLE TOLERANCE - 0%

B. QUALITY DEVIATIONS

To be evaluated upon reconstitution.

- 1. **Tear/Holes** - Ravioli with filling exposed
- 2. **Unfilled** - No filling or lack of sufficient
- 3. **Unsealed Edges** - Where filling is exposed
- 4. **Broken Pieces** - Broken corners with filling exposed

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5. Misshapen/Distorted - Obviously deformed ravioli
 MAXIMUM ALLOWABLE TOLERANCE - 10%

10. MICROBIOLOGICAL STANDARDS:

TPC	100,000/gm
COLIFORMS	1,000/gm
YEAST/ MOLD	1,000/gm
E.COLI	<10

11. DATE STAMP DE-CODING INFORMATION:

11a. Every Package will be coded as follows (*note all in **bold**):

Sell By Date*: mm/dd/yy

Julian Mfg. Date: **5 digit code** noting Year of Production, Julian Date and the time of packing the product**

Example:

PACKAGE CODE

Sell By 042911= (Apr. 29, 2011)

0119F = (2010, April 29 11:01 a.m. - 12:00 p.m.)

BOX CODE

Sell By 042911

11b. Julian Mfg. Date: **5 digit code** noting Year of Production, and the time of packing the product**

Example:

PACKAGE CODE & BOX CODE- 0119F = (2010, April 29 11:01 a.m.- 12:00 p.m.)

****Alpha Period Codes represents hourly time of packing:**

A	7:01 a.m. – 8:00 a.m.	K	4:01 p.m. – 5:00 p.m.	T	1:01 a.m. – 2:00 a.m.
B	8:01 a.m. – 9:00 a.m.	L	5:01 p.m. – 6:00 p.m.	U	2:01 a.m. – 3:00 a.m.
C	9:01 a.m. – 10:00 a.m.	M	6:01 p.m. – 7:00 p.m.	V	3:01 a.m. – 4:00 a.m.
D	10:01 a.m. – 11:00 a.m.	N	7:01 p.m. – 8:00 p.m.	W	4:01 a.m. – 5:00 a.m.
F	11:01 a.m. – 12:00 p.m.	O	8:01 p.m. – 9:00 p.m.	X	5:01 a.m. – 6:00 a.m.
G	12:01 p.m. – 1:00 p.m.	P	9:01 p.m. – 10:00 p.m.	Y	6:01 a.m. – 7:00 a.m.
H	1:01 p.m. – 2:00 p.m.	Q	10:01 p.m. – 11:00 p.m.	Do not use the letter “E”. It is used for coding economy packs.	
I	2:01 p.m. – 3:00 p.m.	R	11:01 p.m. – 12:00 p.m.		
J	3:01 p.m. – 4:00 p.m.	S	12:01 a.m. – 1:00 p.m.		

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12. Packaging Description:

- a) Box Type = Sev10
- b) Case Pack = 2/5 lb.
- c) Box dimension (ID) = 12.875L X 9.625W X 6
- d) Box volume inner dimension (cube) = .43"
- e) Box dimension (OD) = 13.25L X 10.00W X 6.75H
- f) Box volume outer dimension (cube) = 0.52"
- g) Pallet Ti Hi = 14 x 6 = 84
- h) Case Pack Net Wt. = 10 lbs.
- i) Case Pack Gross Wt.= 11 lbs.

13. **SHELF LIFE** - Under a storage temperature of $\leq 15^{\circ}\text{F}$, this product has a 12-month shelf life.

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Cheese Ravioli Large Round (Die 649)

Product Description:

Item #: 73132 (10 LBS. [4.54 KG])
PC, IQF (Individually Quick Frozen)

INGREDIENTS: Ricotta Cheese (Pasteurized Milk, Pasteurized Whey, Pasteurized Cream, Vinegar, Salt), Enriched Semolina Flour (Semolina Flour [Niacin, Ferrous Sulfate, Thiamine Mononitrate, Riboflavin, Folic Acid]), Water, Pasteurized Whole Eggs, Romano Cheese (Pasteurized Cow's and/or Sheep's Milk, Cheese Culture, Salt, Enzymes), Milk, Corn Starch, Dietary Fiber, Sea Salt, Light Cream, Parsley, Spices, Beta Carotene (Color), Stabilizers (Xanthan Gum, Locust Bean Gum, Guar Gum).

CONTAINS: WHEAT, MILK, EGGS

FOR FOOD SAFETY, FOLLOW HEATING INSTRUCTIONS. NOTE: HEATING EQUIPMENT MAY VARY AND HEAT TIME MAY REQUIRE ADJUSTING.

HEATING INSTRUCTIONS: Bring 4 qts. Of lightly salted water to a boil. Add frozen ravioli to boiling water, reduce heat to low simmer, stir gently. Heat uncovered for approximately 4-6 minutes, until ravioli float or to desired tenderness. Heat until reaching a minimum internal temperature of 165°F for at least 15 seconds. Drain well and serve.

Nutrition Facts	
About 29 servings per container	
Serving size	4 Piece (152g)
Amount per serving	
Calories	300
% Daily Value*	
Total Fat 12g	15%
Saturated Fat 7g	35%
Trans Fat 0g	
Cholesterol 65mg	22%
Sodium 540mg	23%
Total Carbohydrate 34g	12%
Dietary Fiber 2g	7%
Total Sugars 3g	
Includes 0g Added Sugars	0%
Protein 13g	
Vitamin D 0mcg	0%
Calcium 234mg	20%
Iron 1mg	6%
Potassium 270mg	6%
*The % Daily Value tells you how much a nutrient in a serving of food contributes to a daily diet. 2,000 calories a day is used for general nutrition advice.	
Calories per gram: Fat 9 • Carbohydrate 4 • Protein 4	

Prepared by: _____

Verified by: _____

Reviewed by: _____

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